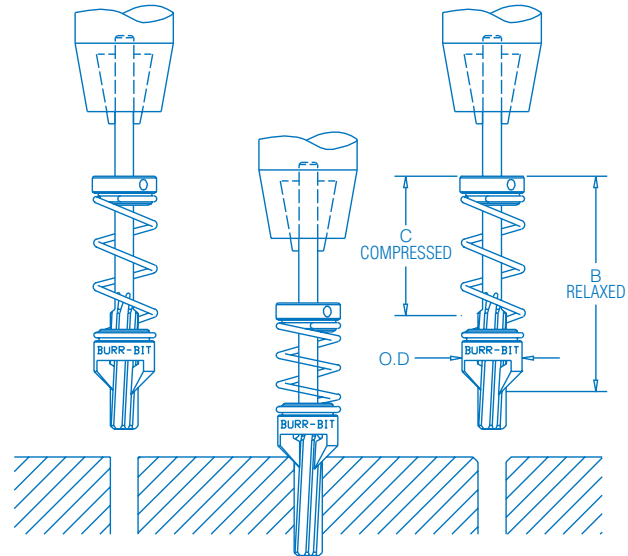


Chamfer and deburr while reaming.

- Eliminate expensive secondary operations.
- Spring loaded cutter maintains free float of reamer.
- Standard HSS cutter at 90° included angle.
- Larger sizes and other angles are available upon special request.
- Reamer Cham-Bits (cutter bodies with locking set-screws also available upon special request).



STANDARD REAMER BURR-BIT PART NO. / DIMENSIONAL DATA

(Fractional, Number, Letter and Metric Sizes)

Range (inches)	Description	Part#	Lips	O.D. (in)	B (in)	C (in)	# of Flutes	Shank Diameter
.1161/.1225	#32-#31 M3.0-M3.1	0375-010	2	3/8"	1- 3/16"	13/16"	4	.1120
.1226/.1285	1/8-#30 M3.2-M3.25	0375-020	2	3/8"	1- 3/16"	13/16"	4	.1190
.1286/.1355	-- M3.3-M3.4	0375-030	2	3/8"	1- 3/16"	13/16"	4	.1190
.1356/.1400	#29 M3.5	0375-040	2	3/8"	1- 3/16"	13/16"	4	.1275
.1401/.1465	#28-#27 M3.6-M3.7	0375-050	2	3/8"	1- 3/16"	13/16"	4	.1350
.1466/.1515	#25-#26 M3.75-M3.8	0375-060	2	3/8"	1- 3/16"	13/16"	4	.1430
.1516/.1585	#24-#22 M3.9-M4.0	0375-070	2	3/8"	1- 3/16"	13/16"	4	.1450
.1586/.1655	#21-#20 M4.1-M4.2	0375-080	3	3/8"	1- 3/16"	13/16"	6	.1530
.1656/.1715	#19-#18 M4.25-M4.3	0375-081	3	3/8"	1- 3/16"	13/16"	6	.1595
.1716/.1765	11/64-#17 M4.4	0375-090	3	3/8"	1- 3/16"	13/16"	6	.1645
.1766/.1795	#16 M4.5	0375-091	3	3/8"	1- 3/16"	13/16"	6	.1704
.1796/.1845	#15-#14 M4.6	0375-092	3	3/8"	1- 3/16"	13/16"	6	.1755
.1846/.1905	#13-#12 M4.7-M4.8	0375-100	3	3/8"	1- 3/16"	13/16"	6	.1805
.1906/.1955	#11-#10 M4.9	0375-101	3	3/8"	1- 3/16"	13/16"	6	.1860
.1956/.2005	#9-#8 M5.0	0375-110	3	3/8"	1- 3/16"	13/16"	6	.1895
.2006/.2050	#7-#6 M5.1-M5.2	0375-111	3	3/8"	1- 3/16"	13/16"	6	.1945
.2051/.2125	#5-#4 M5.25-M5.3	0375-120	3	3/8"	1- 3/16"	13/16"	6	.2016
.2126/.2205	#3-7/32 M5.4-M5.6	0375-121	3	3/8"	1- 3/16"	13/16"	6	.2075
.2206/.2235	#2-#1 M5.7-M5.9	0500-010	3	1/2"	17/32"	1"	6	.2173
.2336/.2375	A - 15/64 M6.0	0500-011	3	1/2"	17/32"	1"	6	.2265
.2376/.2475	B - D M6.1-M6.25	0500-020	3	1/2"	17/32"	1"	6	.2329
.2476/.2530	E - 1/4 M6.3-M6.4	0500-021	3	1/2"	17/32"	1"	6	.2405
.2531/.2695	F - H M6.5-M6.8	0500-030	3	1/2"	17/32"	1"	6	.2485
.2696/.2840	I - 9/32 M6.9-M7.2	0500-040	3	1/2"	17/32"	1"	6	.2485
.2841/.3015	L - N M7.25-M7.6	0562-010	3	9/16"	1-11/16"	1-1/8"	6	.2792
.3016/.3240	5/16 - P M7.7-M8.2	0562-020	3	9/16"	1-11/16"	1-1/8"	6	.2792
.3241/.3438	21/64-11/32 M8.25-M8.7	0562-030	3	9/16"	1-11/16"	1-1/8"	6	.2792
.3439/.3670	S -23/64 M8.75-M9.3	0656-010	3	21/32"	1-21/32"	1"	6	.3105
.3671/.3880	U - W M9.4-M9.8	0656-020	3	21/32"	1-21/32"	1"	6	.3105
.3881/.4062	25/64-13/32 M9.9-M10.3	0656-030	3	21/32"	1-21/32"	1"	6	.3105
.4063/.4230	Z - 27/64 M10.4-M10.7	0656-040	3	21/32"	1-21/32"	1"	6	.3730
.4231/.4550	7/16-29/64 M10.75-M11.5	0812-010	3	13/16"	1- 7/8"	1-1/8"	6	.3730
.4551/.4688	15/32 M11.6-M11.8	0812-020	3	13/16"	1- 7/8"	1-1/8"	6	.3730
.4689/.4813	-- M11.9-M12.2	0812-021	3	13/16"	1- 7/8"	1-1/8"	6	.4355
.4814/.5010	31/64-1/2 M12.25-M12.5	0812-030	3	13/16"	1- 7/8"	1-1/8"	6	.4355

